

SHUK ENGINEERING Cellulose Fibre Jointing



Composition

Plasticised gelatine impregnated material, cellulose based.

Characteristics

Advantages

Very economical,

Excellent oil and fuel resistance.

Available in roll or sheet from over a wide range of thicknesses.

Limitations

Stored gaskets must be protected from wide changes of humidity and temperature to prevent dimensional change. Not suitable for alkalis, acids and steam.

Maximum recommended service temperature: 120°C

Uses

Prime market; automotive.

Limited uses in industrial markets because of relatively low heat and chemical resistance.

Basic Engine

Carburettor: Fuel Pump; Front Plate; Oil Pump; Oil Filter; Side Cover; Timing Cover; Thermostat; Water Pump.

Gearbox

Input Shaft; Exit Housing; Top Cover; Gearbox to Clutch.

Rear Axle

Axle Cover; Axle Shaft

Specification Material

Maximum Recommended Service Temperature	120∘c	250°F
Colour	Brown	
Compressibility at 70kg/cm2 (1000 psi)	25% -40%	
Recovery	40% min.	
Tensile Strength across grain	13.79 min/m ² min.	
Fluid Ageing Properties after 22 hours		
at 21·c (70°F) to 30•c (85°F)		
ASTM Oil Number 3	Weight increase 15% max.	Thickness increase 5% max.
ASTM Fuel B	Weight increase 15% max.	Thickness increase 5% max.
Distilled Water	Weight increase 90% max.	Thickness increase 30% max.